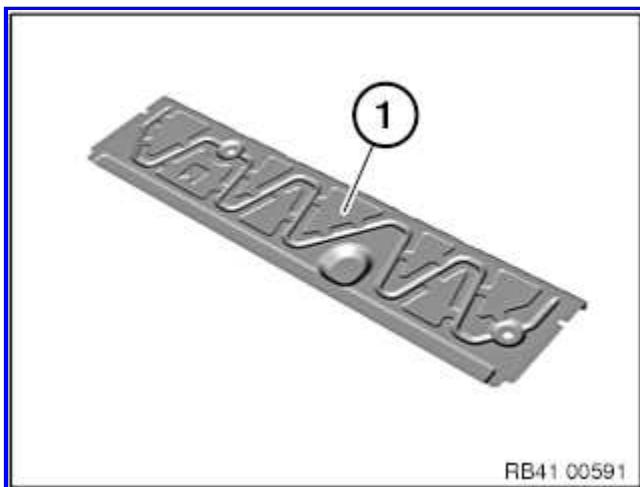


41 12 660**Replacing rear luggage compartment floor (tail panel removed)**

Read contents of [Body, General](#).
[Strip down vehicle](#)



Follow procedure for [repair stage 2](#).



Following new body parts are required (refer to Electronic Parts Catalogue):

- (1) Luggage compartment floor, rear

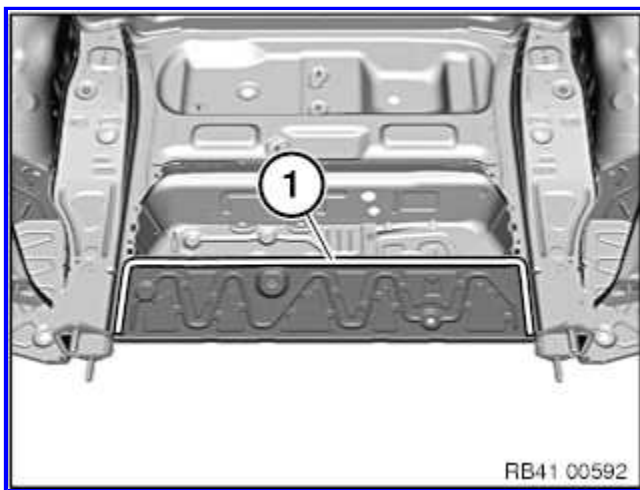
Following [consumables](#) are required:

Material	Quantity
Adhesive K5a	1
Blind rivet N3	7
Blind rivet N6	6
EMC screws	4

Cleaning agent R1	1
Sealant D1	



Removal of luggage compartment floor, rear



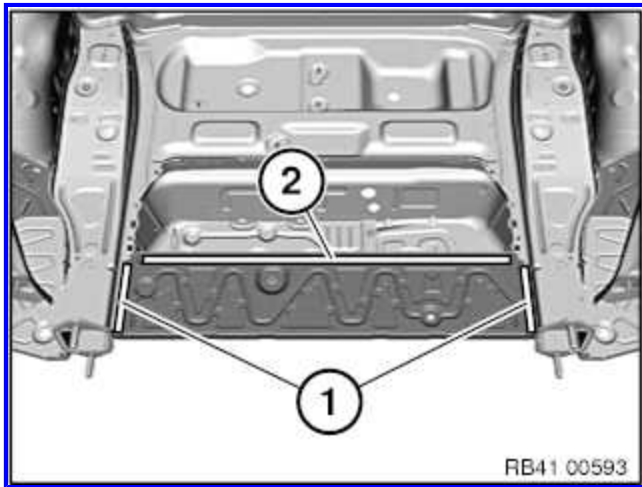
Open welded connections in area (1) and remove luggage compartment floor.



New part preparation

Adjust new part in conjunction with tail panel and secure.

In areas (1) and (2), set $\varnothing$ 4.2 mm bore holes for blind rivets.



Area	Number	Rivet type
1	3 each	Blind rivet N6
2	7	Blind rivet N3

Remove new parts and deburr bore holes.



Important!

Do not grind new part and body in area of bonding surfaces.



Installation of luggage compartment floor, rear

Clean all bonding surfaces with cleaning agent R1.

Apply adhesive to bonding surfaces.

Install new part and rivet with blind rivets .

After hardening of the adhesive install [4 EMC screws](#) in areas shown (1).

